



European Network on New Sensing Technologies for Air
Pollution Control and Environmental Sustainability - *EuNetAir*

COST Action TD1105

1ST TRAINING SCHOOL

Universitat de Barcelona, Spain, 13 - 15 June 2013

Action Start date: 01/07/2012 - Action End date: 30/06/2016

2012 - 2013 (*Ongoing Action*)

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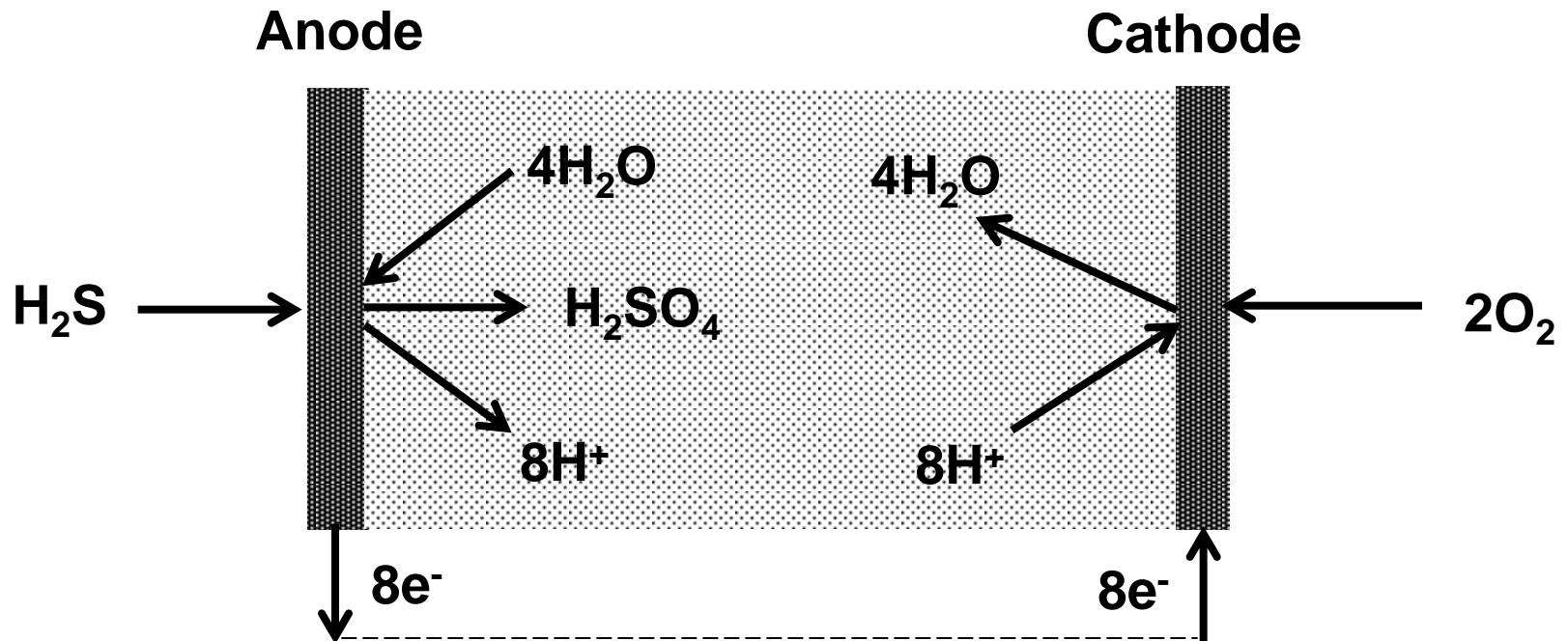


COST is supported
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ESF provides the COST Office
through a European Commission contract

Electrochemical Sensors

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Outline

0. Fundamentals

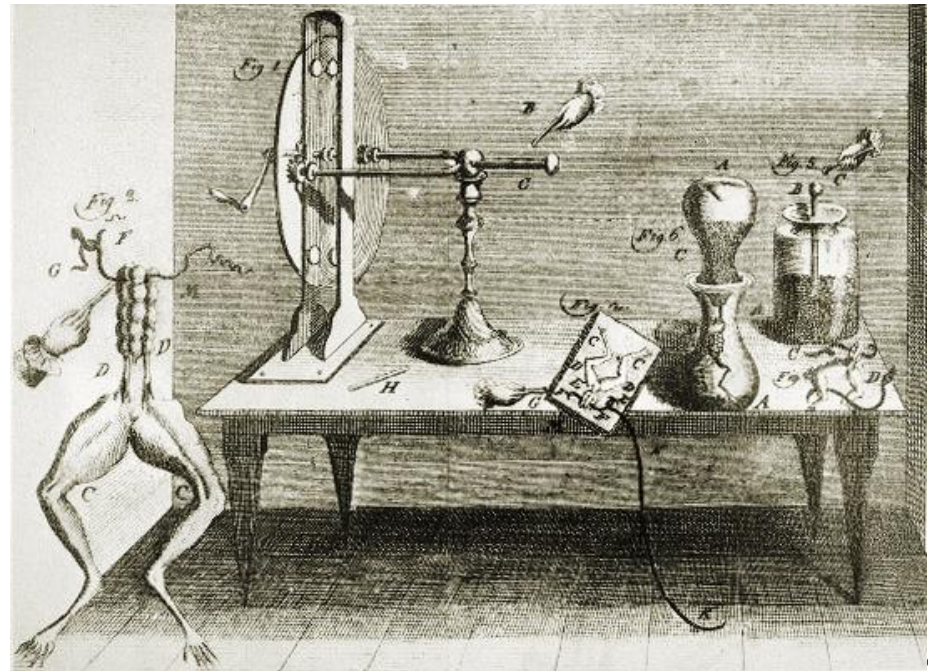
1. Construction of the electrochemical sensors
2. Example: CO-sensor
3. Catalytic electrodes
4. Diffusion barriers
5. Three-electrode sensor and potentiostat
6. Temperature compensation
7. Implementation, packages
8. Outlook

0. Fundamentals

- Operation principle is relatively complex
- Easiest modelling: parallel batteries
- But: in the batteries all reaction components are included
- When the goal is a target gas (=missing reaction component) that has to enter the sensor, the electrochemical sensor provides a current
- Current is orders of magnitude lower than that of a battery
- If the reaction component is only available in limited amount and is, therefore, the limiting factor, then the current measured through a resistor is proportional to the concentration of the target gas

Historical view: the beginning of the galvanic cell

- 1780: Luigi Galvani (ital. physician) discovers through experiments with frogs' legs the contraction of muscles when in contact with copper and iron
- For this, copper and iron need to be in contact
- Galvani built, substantially, an electrical circuit with 2 different metals, an electrolyte (sea water in the frog's legs) and a current "indicator" (the muscle)
- --> Basis for the development of electrochemical cells (by Alessandro Volta)

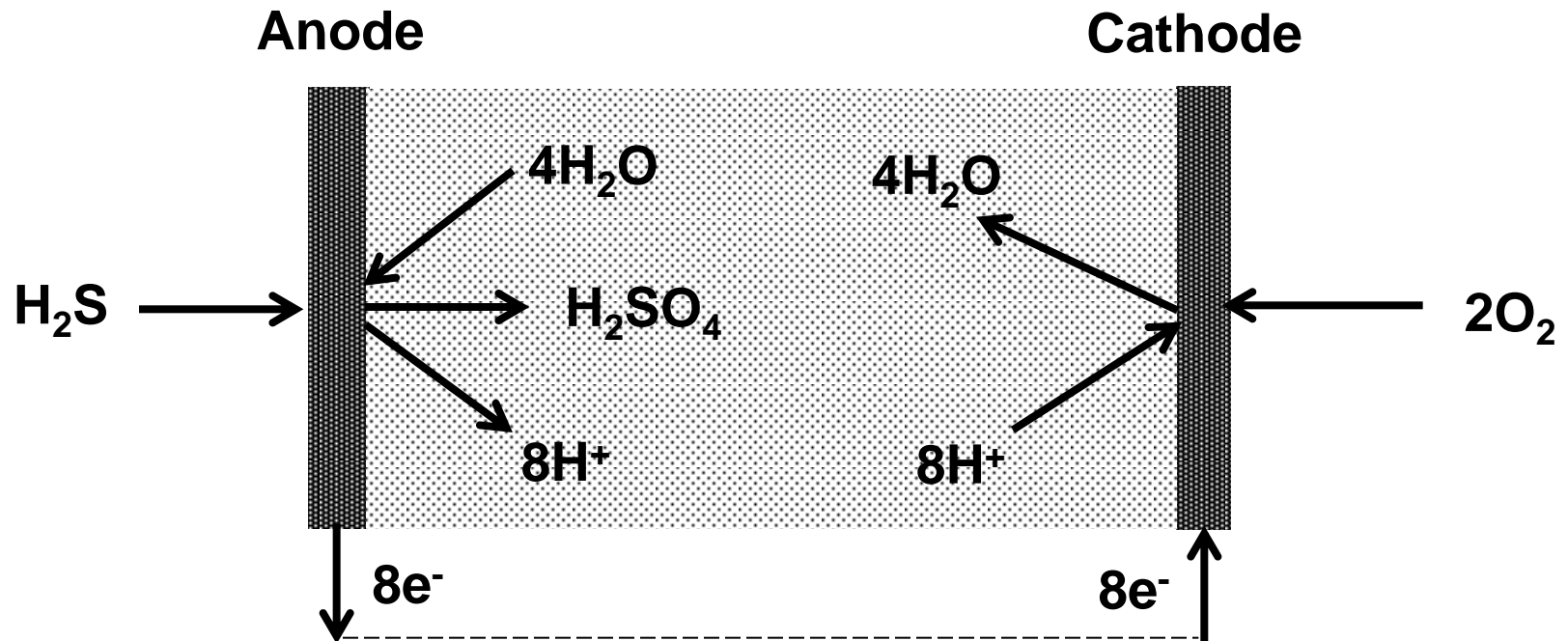


0. Fundamentals

- The basic principle relies on the exchange of electrons during the chemical reaction of 2 reaction components.
- Redox reactions
- Oxidation and reduction have to take place in separated areas
- The exchange of electrons occurs through an external electrical circuit, not through a reacting molecule
- Reactions take place at electrodes (“semi-cells”) that are within the electrolyte

0. Fundamentals

Example: oxidation of water-diluted sulphur hydroxide into sulphuric acid

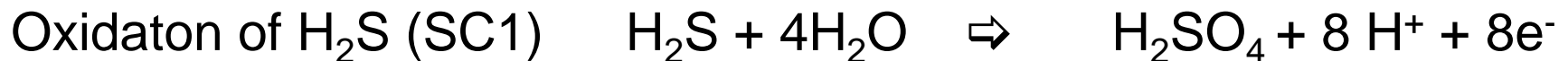


The ions travelling from one to the other half-cells (from the anode to the cathode) are H^+ ions.

0. Fundamentals

Example: oxidation of water-diluted sulphur hydroxide into sulphuric acid

8 electrodes are liberated during the reaction, but are not seen in the overall reaction:

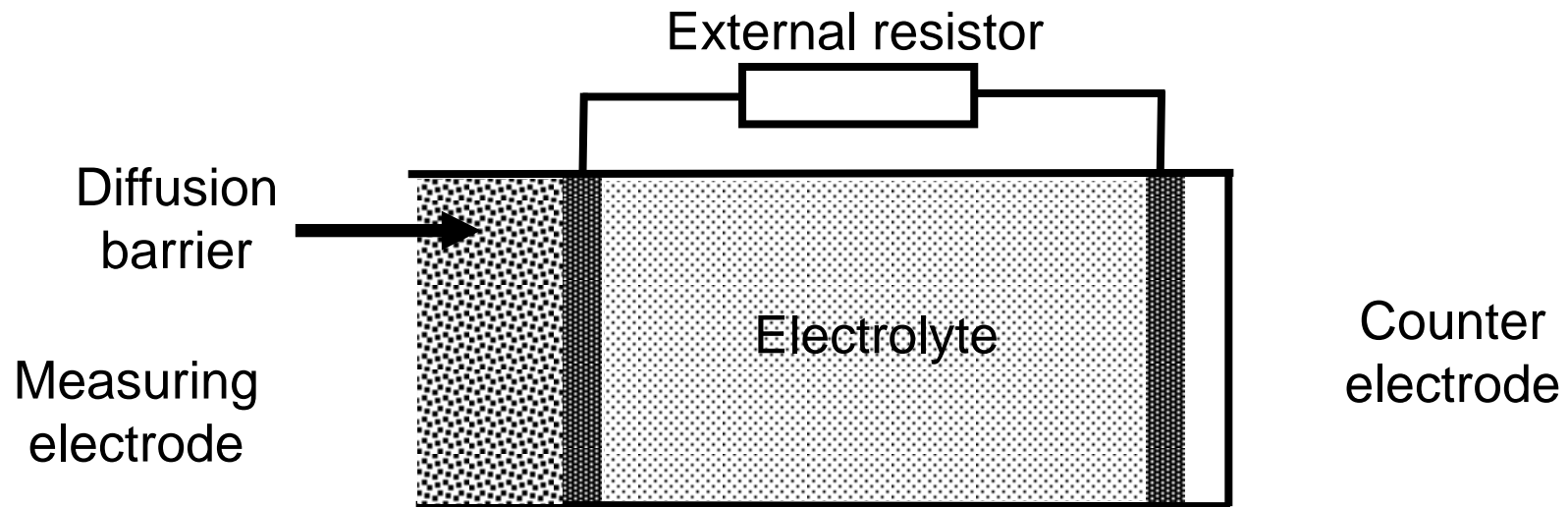


0. Fundamentals

- Electrochemical sensors are systems that provide an electrical signal proportional to the concentration of gas, because each electrochemical molecule that reacts releases at least one electron
- Electrochemical sensors operate, usually, according to the amperometric principle, i.e., the electrical signal is a current.
- The flow of electrons over the external circuit goes from the anode to the cathode
- Amperometry: measurement of the electrical current at constant voltage between the electrodes
- Voltametry: voltage changes with time
- The gas concentration is directly converted into an electrical signal. The conversion into another physical magnitude (heat, light, ...) is not required

1. Construction

Schematical construction of an electrochemical sensor

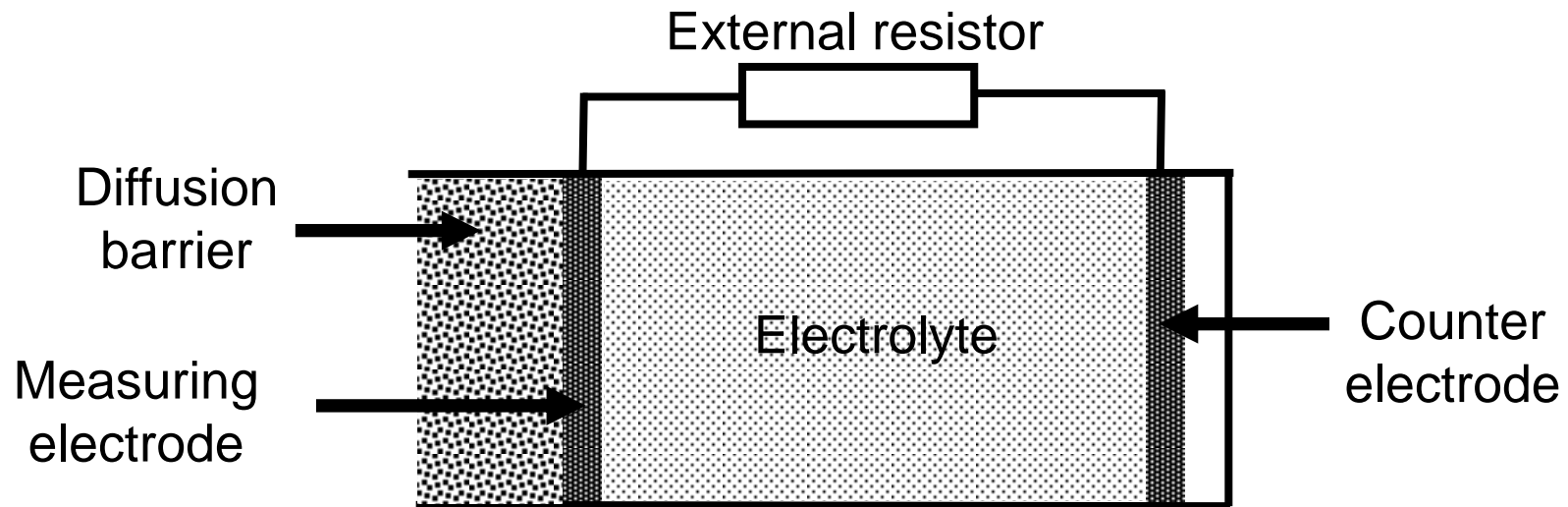


Diffusion barrier: Limits the gas mass' transport to the measuring electrode.

Electrodes: two similar gas-permeable electrodes. The counter electrode is in the inside of the sensor. The measuring electrode is such that it can come in contact with the atmosphere and the gas to be detected. The electrodes have to be corrosion resistant and shouldn't react catalytically with other gases.

1. Construction

Schematical construction of an electrochemcial sensor



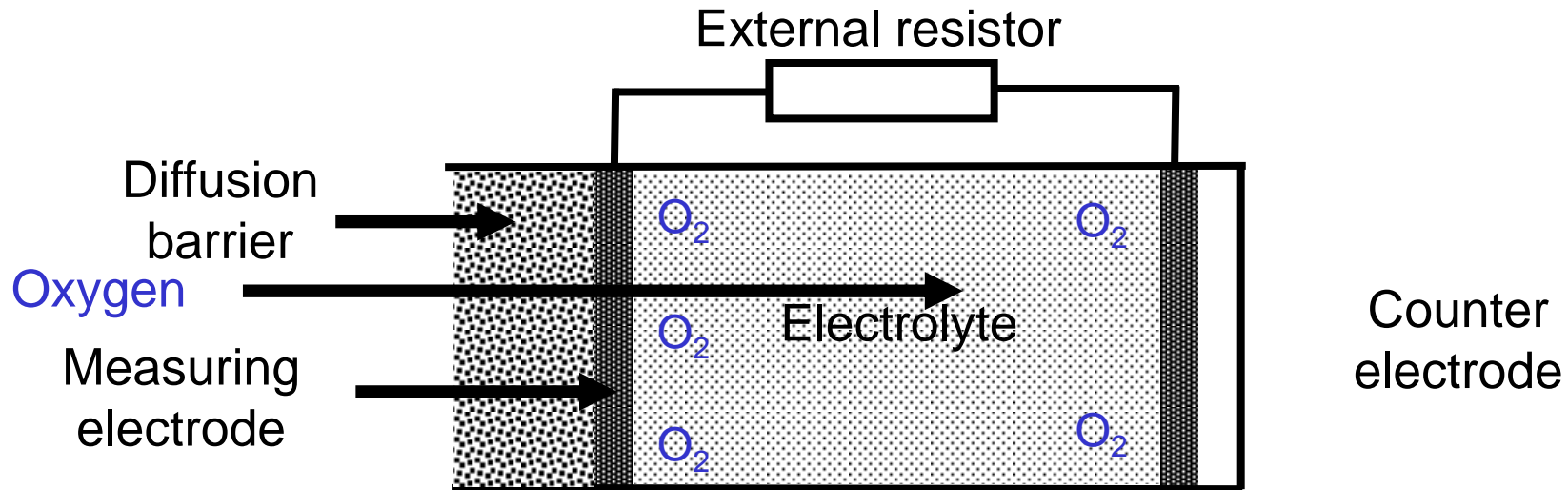
Electrolyte: concentrated aqueous ionic-conductive electrolyte between the electrodes:

Example: diluted sulphuric acid, neutral salts, basic NaOH or KOH.

External circuit: Low-resistive connection between the electrodes.

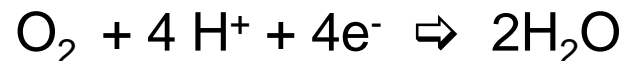
Measured magnitude: voltage drop at the external resistor

1. Construction



O_2 diffuses through the diffusion barrier \rightarrow Adsorption on both electrodes = air resting potential

O_2 , with the H^+ ions of the electrolyte, tends to form H_2O in acid media

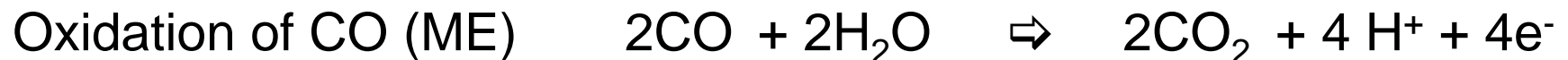


Initially the Pt electrode provides the required electrons and, next, electrically loads its surface positively and generates an electrical field that prevents the further liberation of electrons and, thus, no further transformation of the

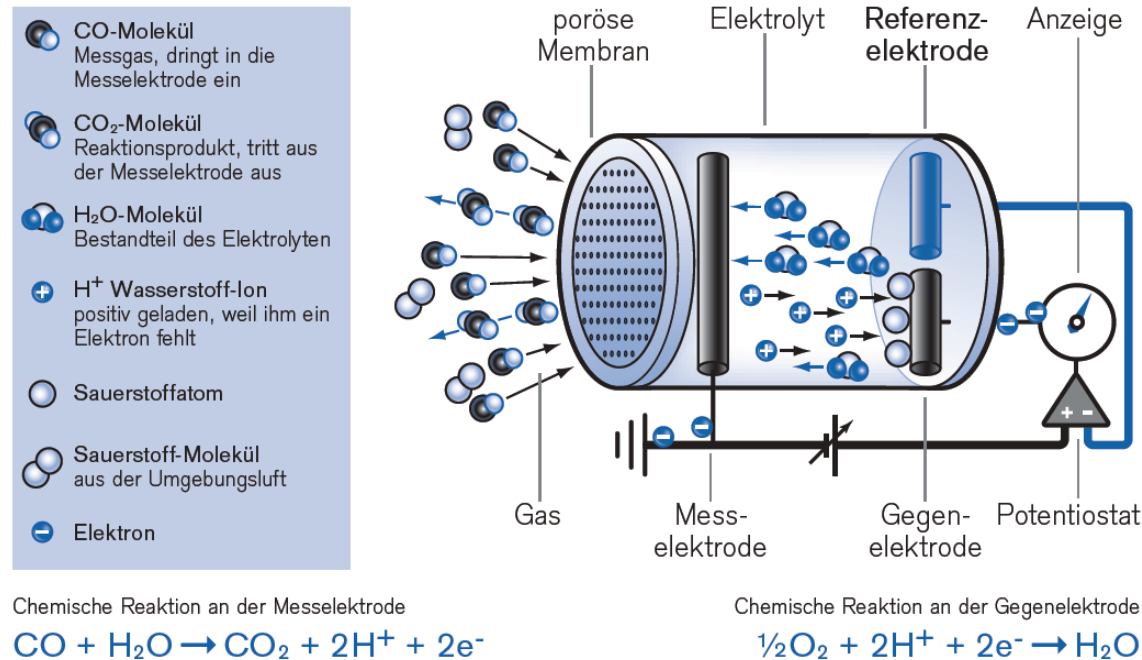
2. Example: CO-sensor

If a reducing gas (example: CO) reaches the sensor, it diffuses through the (catalytically active) measuring electrode and displaces its potential in cathodic direction.

An electric current flows through both electrodes because in an acid electrolyte takes place the following reactions:



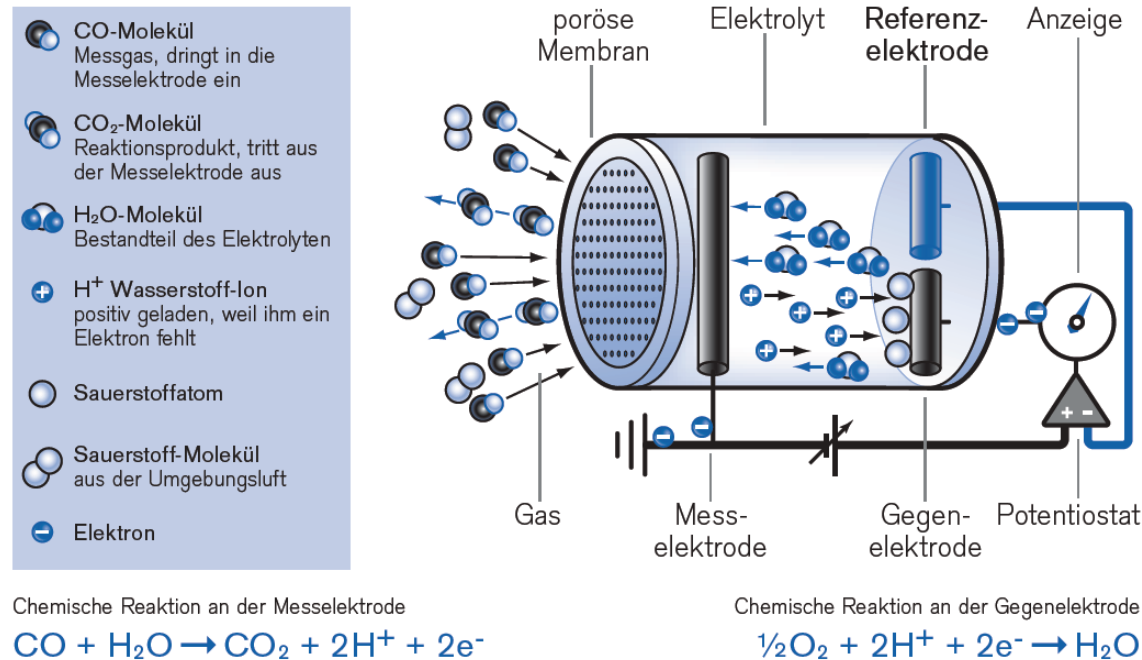
2. Example: CO-sensor



CO is oxidized to CO₂ at the Measuring Electrode after passing through the diffusion barrier, generating H⁺ ions (protons) and consuming water from the electrolyte. Simultaneously electrons are released from the electrode and reach the counter electrode through the external electric circuit.

The H⁺ ions move to the counter electrode where, together with the electrons coming from the external circuit and the oxygen dissolved in the surrounding of the electrode, recombine to form water.

2. Example: CO-sensor



CO₂ is not absorbed in the acid electrolyte but diffuses back to the ambient.

A supply of oxygen at the counter electrode is necessary to maintain the reaction. Usually this is not a problem because only small amounts of oxygen are consumed and the atmospheric oxygen is in huge amounts.

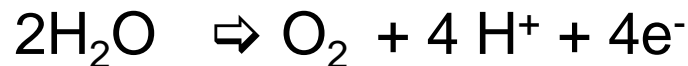
This is dissolved in the electrolyte and flows to the counter electrode.

2. Example: CO-sensor

All electrochemical oxidations in electrochemical sensors (e.g. H₂S, CO, NO sensors) rely on the **reduction of oxygen** at the counter electrode, which has be refilled from the atmosphere:



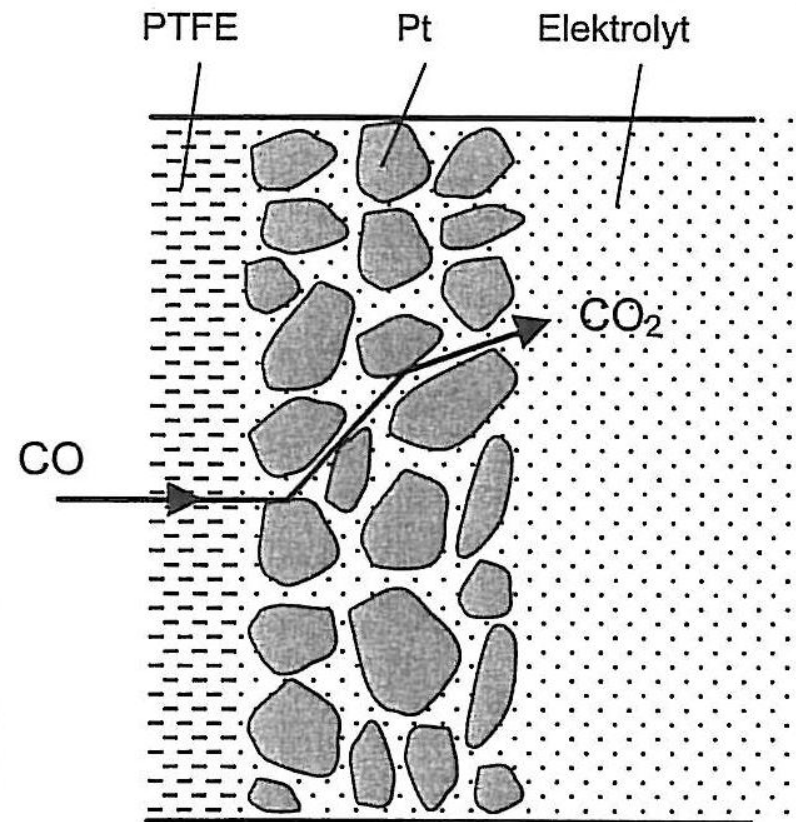
Likewise, most of the sensors based on electrochemical reduction (e.g. Cl₂, NO₂, O₃ sensors) involve the oxidation of water:



3. Catalytic electrodes

The electrodes are made from catalytic materials, mostly powder from noble metals (Pt, Pd, Ir, Ag) or graphite powder. The catalyst is deposited on top of an open porous hydrophobic membrane (e.g. PTFE).

In this way an electrically conductive, highly electrolyte-connected surface for reaction gas is formed, known as three-phase boundary. Here is where, really, the required catalytic reactions take place.



Schematic porous Pt electrode and CO reaction.

4. Diffusion barriers

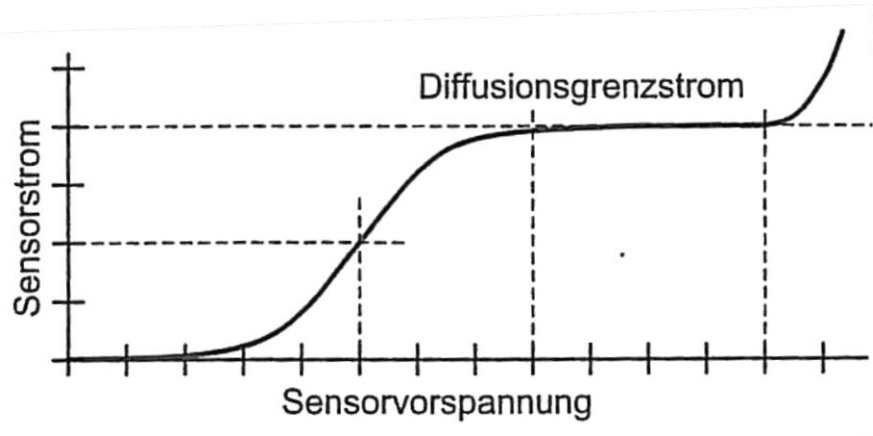
The diffusion barrier is very important for establishing an electric current whose value depends on the concentration of the gas. “The sensor cannot be flooded by the reaction components, cannot be saturated”. Depending on the type of sensor and target concentration to be measured, the following diffusion barriers are used:

- Membrane: thin plastic foil through which the gas very slowly flows. Used for high concentrations.
- Capillars: the diffusion through capillars is, generally, independent on the surrounding pressure. Used for high concentrations.
- Porous electrodes on hydrophobic open-pore membranes.

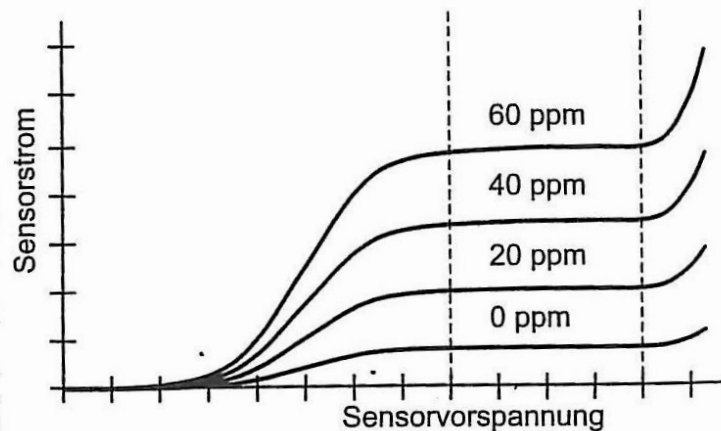
4. Diffusion barriers

- It is not easy to find counter electrodes for each target gas that allow the bias of the measuring electrode in such a way that the current-generating reaction takes place. In such cases a reaction can be induced by an external bias.
- Forced anodic reactions: the bias of the measuring electrode needs to be lowered in relation to the counter electrode, which causes a mass exchange and a corresponding current flow. In the counter electrode the known oxygen reduction takes again place.
- A determining point for the development of electrochemical sensors is establishing a diffusion electrode that gives rise to a diffusion current at the specified bias and that the sensor does not “die” in its own reaction products.

4. Diffusion barriers



At a given sensor geometry and gas concentration, the sensor current increases first with the voltage between the electrodes and reaches a plateau. The diffusion limiting current is reached and the sensor's current is independent from the bias. When the voltage is further increased starts electrolysis and the sensor is destroyed.



The plateau is proportionally increased for increasing target gas concentrations.

Abb. 25: Ausbildung des Diffusionsgrenzstroms bei unterschiedlichen Gaskonzentrationen

5. Three-electrode sensor and potentiostat

Problem: higher gas concentrations give rise to higher currents and these cause a voltage drop in the sensor.

The voltage drop changes the bias voltage in such a way that, in the worst case, the electrochemical reaction is stopped or occurs differently.

This means that the measured signal is no longer in relation to the gas concentration.

The sensor start to drift or is destroyed by decomposing electrolytic processes.

5. Three-electrode sensor and potentiostat

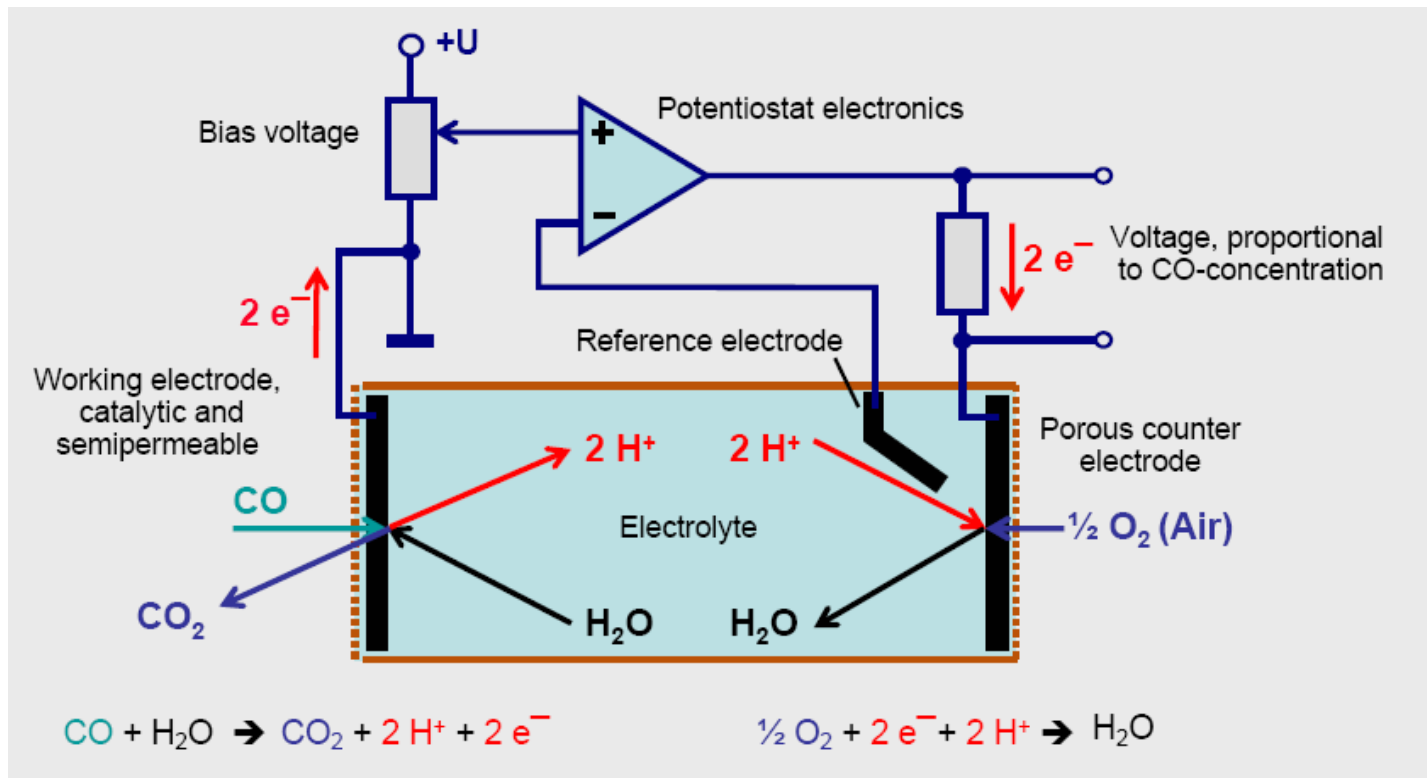
Help is obtained from a 3rd electrode, the reference electrode.

The reference electrode is not circulated by the current and, thus, its potential remains constant.

The sensor's voltage is monitored continuously through the reference electrode.

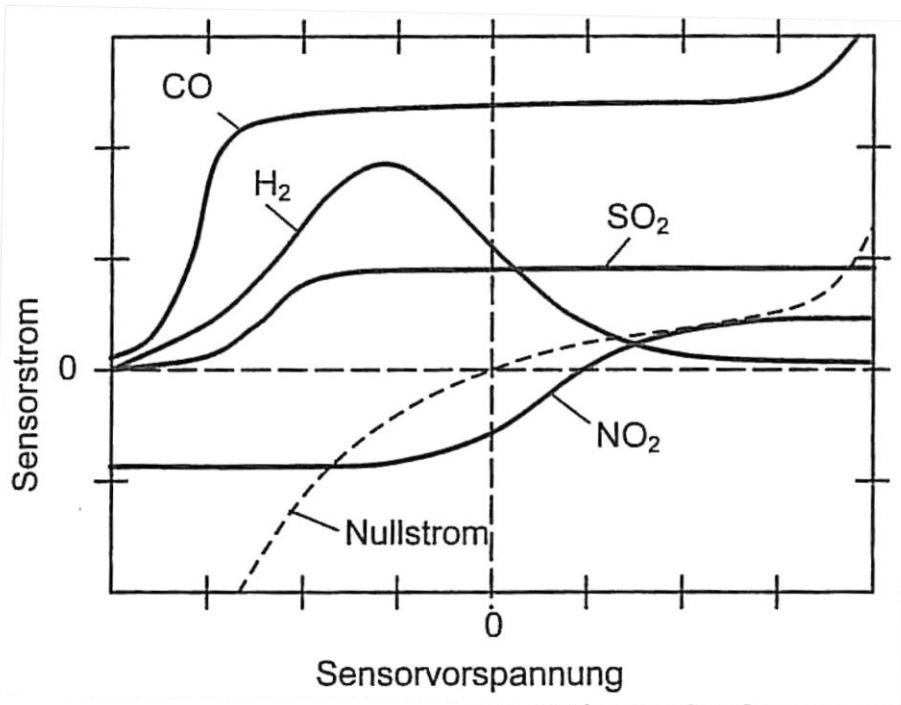
The sensor's voltage changes are corrected by a regulator, i.e., it is kept constant even for different sensor currents.

5. Three-electrode sensor and potentiostat



The regulating magnitude is a current, which is stored in the counter electrode of the so-called potentiostat, that annulates the deviations from the set voltage, so that it is compensated. This current is, at its time, proportional to the gas concentration and can be measured as a voltage dropt at the measuring resistor.

5. Three-electrode sensor and potentiostat

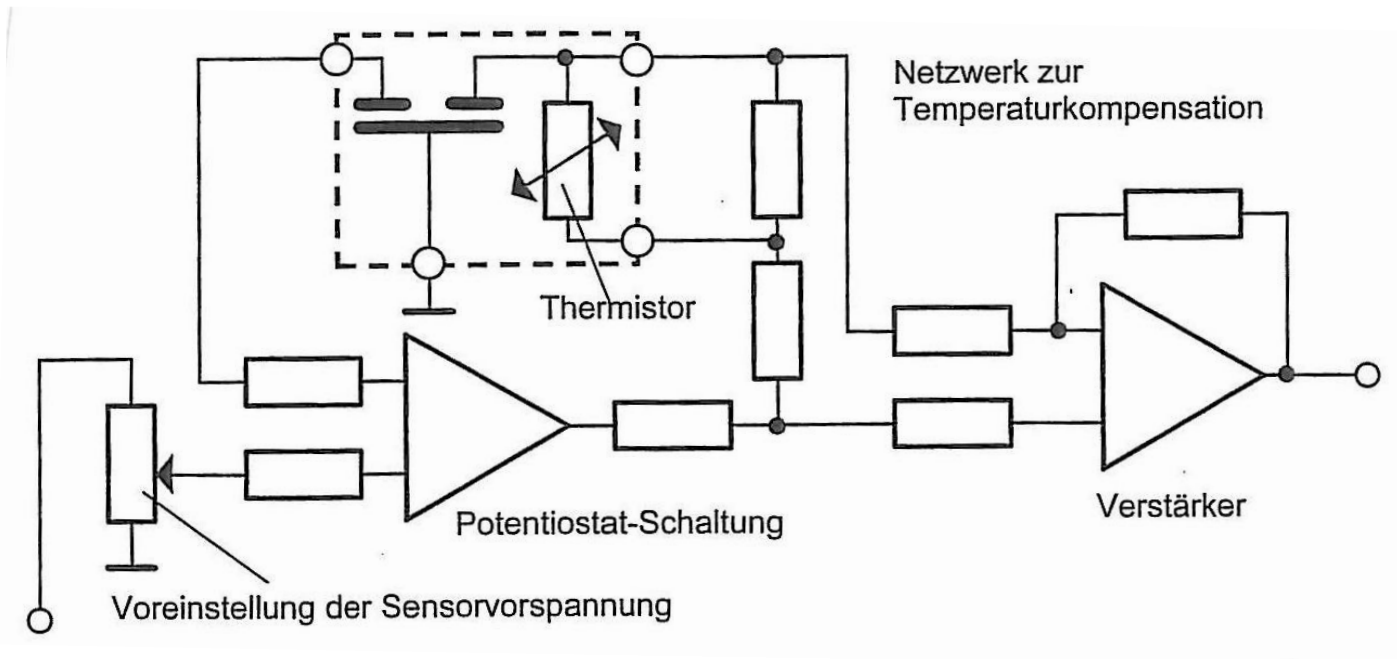


The cross-sensitivity to other gases is strongly influenced by the bias voltage. If in a CO sensor a reduced cross-sensitivity to hydrogen and a positive cross-sensitivity to NO₂ is required, then the sensor has to be driven by a positive bias voltage.

A CO sensor with the highest sensitivity would be driven at 0V due to the zero current. However this gives high cross-sensitivity to hydrogen and low to NO₂.

6. Temperature compensation

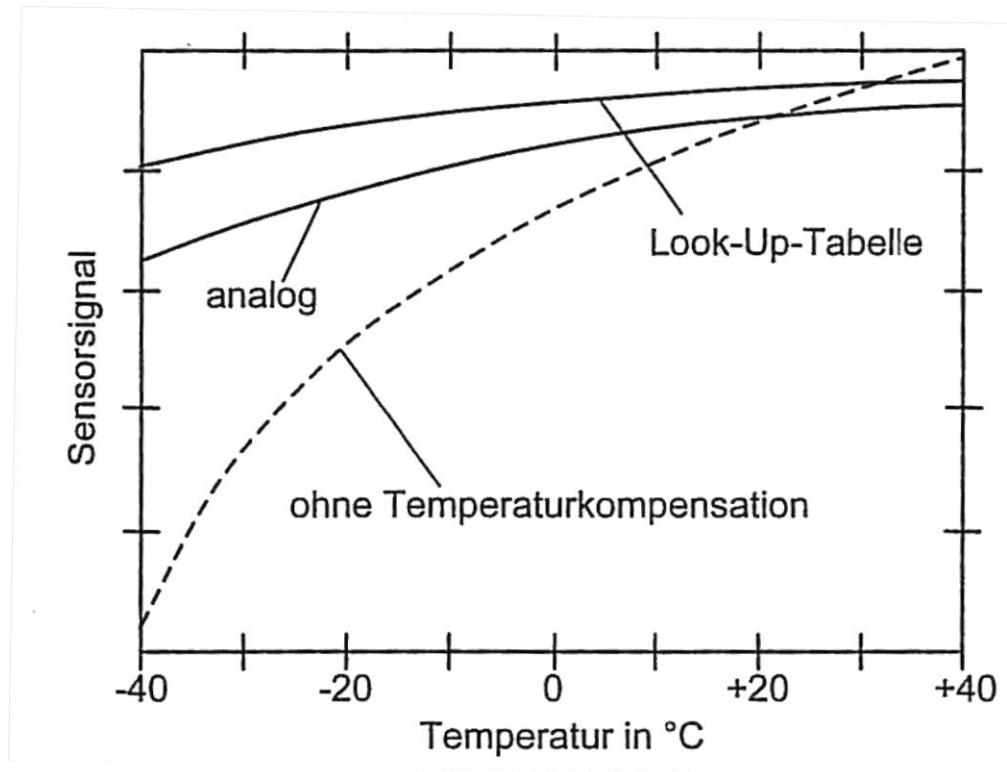
Because both the electrochemical reaction and the diffusion constants are temperature dependent, a continuous monitoring of the sensors temperature is required to correct for temperature variations.



Analog regulator with a thermistor

6. Temperature compensation

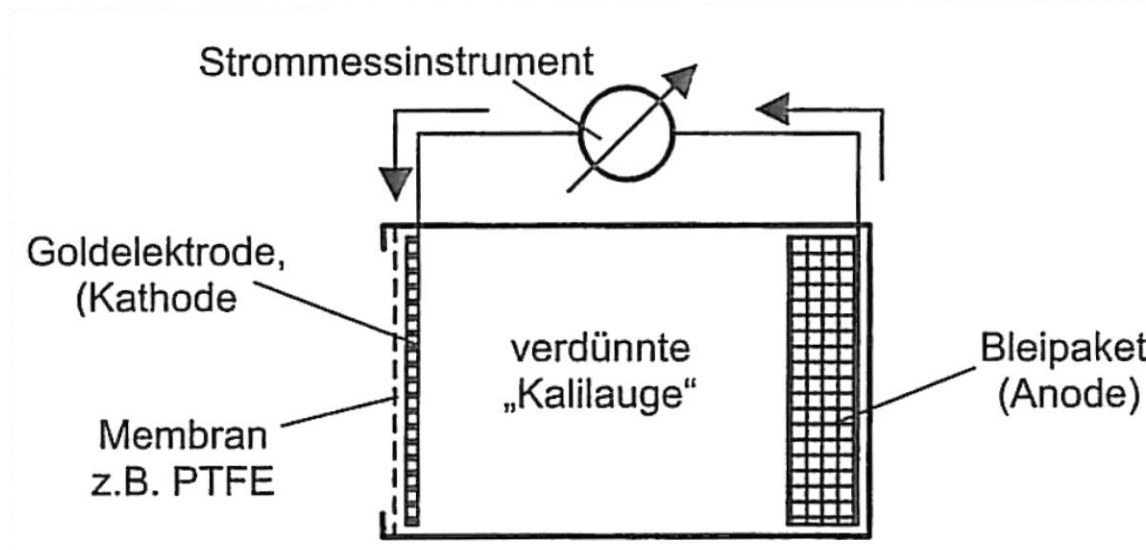
In digital systems the values for compensation are taken from the so-called look-up tables.



Comparison of analog and digital temperature compensation (Dräger)

7. Implementation, packages

Fundamentals of alkaline fuel cells



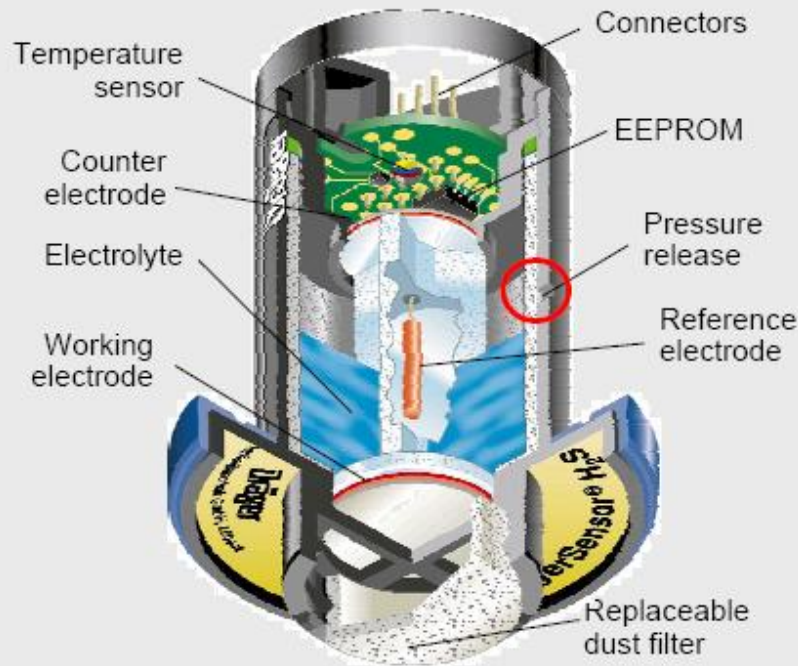
Basischer Elektrolyt	Gleichung
Anode	$2 \text{H}_2 + 4 \text{OH}^- \rightarrow 4 \text{H}_2\text{O} + 4\text{e}^-$ Oxidation / Elektronenabgabe
Kathode	$\text{O}_2 + 2 \text{H}_2\text{O} + 4\text{e}^- \rightarrow 4 \text{OH}^-$ Reduktion / Elektronenaufnahme
Gesamtreaktion	$2 \text{H}_2\text{O} + \text{O}_2 \rightarrow 2 \text{H}_2\text{O}$ Redoxreaktion / Zellreaktion

Here the fuel is lead!



7. Implementation, packages

MAINSTREAM SENSOR PRINCIPLES ELECTROCHEMICAL SENSOR



Polytron 2 with different EC-sensors

The sensor properties can be adjusted and/or optimized for different gases by selection of electrode material, electrolyte composition, and bias voltage.

7. Implementation, packages

Tabelle 1: Mit elektrochemischen Sensoren detektierbare Gase und Dämpfe (Auswahl)

Gas	Formel	Gas	Formel
Acetaldehyd	CH_3CHO	i-Propylamin	$(\text{CH}_3)_2\text{CHNH}_2$
Acetylen	C_2H_2	i-Propylmercaptan	$(\text{CH}_3)_2\text{CHSH}$
Acrylsäure	$\text{C}_2\text{H}_3\text{COOH}$	Kohlenstoffmonoxid	CO
Ammoniak	NH_3	Methanol	CH_3OH
Antimonpentachlorid	SbCl_5	Methylmercaptan	CH_3SH
Arsenwasserstoff	AsH_3	Methylmetacrylat	$\text{C}_2\text{H}_2(\text{CH}_3)\text{COOCH}_3$
Bortrichlorid	BCl_3	Monomethylamin	CH_3NH_2
Bortrifluorid	BF_3	Morpholin	$\text{C}_4\text{H}_8\text{ONH}$
Brom	Br_2	Phosgen	COCl_2
Bromwasserstoff	HBr	Phosphortrichlorid	PCl_3
Butadien	$(\text{C}_2\text{H}_3)_2$	Phosphorwasserstoff	PH_3
Butylacrylat	$\text{C}_2\text{H}_3\text{COOC}_4\text{H}_9$	Phosphorylchlorid	POCl_3
Butylamin, sec.	$\text{C}_4\text{H}_9\text{NH}_2$	Propylen	C_3H_6
Butylmercaptan, tert.	$\text{C}_4\text{H}_9\text{SH}$	Propylenoxid	$\text{C}_3\text{H}_6\text{O}$
Chlor	Cl_2	n-Propylmercaptan	$\text{C}_3\text{H}_7\text{SH}$
Chlordioxid	ClO_2	Sauerstoff	O_2
Chlortrifluorid	ClF_3	Schwefeldioxid	SO_2
Chlorwasserstoff	HCl	Schwefelwasserstoff	H_2S
Cyanwasserstoff	HCN	Selenwasserstoff	H_2Se
Diboran	B_2H_6	Silan	SiH_4
Dichlorsilan	SiH_2Cl_2	Siliziumtetrachlorid	SiCl_4
Diethylamin	$(\text{C}_2\text{H}_5)_2\text{NH}$	Stickstoffdioxid	NO_2
Diethylaminethanol	$(\text{C}_2\text{H}_5)_2\text{NC}_2\text{H}_4\text{OH}$	Stickstoffmonoxid	NO
Dimethylamin	$(\text{CH}_3)_2\text{NH}$	Tetrahydrothiophen	$\text{C}_4\text{H}_8\text{S}$
Dimethylsulfid	$(\text{CH}_3)_2\text{S}$	Thionylchlorid	SOCl_2
Epichlorhydrin	$\text{C}_2\text{H}_2\text{OCH}_2\text{Cl}$	Titantetrachlorid	TiCl_4
Ethanol	$\text{C}_2\text{H}_5\text{OH}$	Trichlorsilan	SiHCl_3
Ethylacrylat	$\text{C}_2\text{H}_3\text{COOC}_2\text{H}_5$	Triethylamin	$(\text{C}_2\text{H}_5)_3\text{N}$
Ethylen	C_2H_4	Trimethylamin	$(\text{CH}_3)_3\text{N}$
Ethylenoxid	$\text{C}_2\text{H}_4\text{O}$	Trimethylboran	$\text{B}(\text{CH}_3)_3$

Source: Drägerheft 370 (Dezember 1999) – H. Kiesele, M. H. Wittich: Elektrochemische Gassensoren für den Einsatz unter extremen klimatischen Bedingungen

7. Implementation, packages



7. Implementation, packages

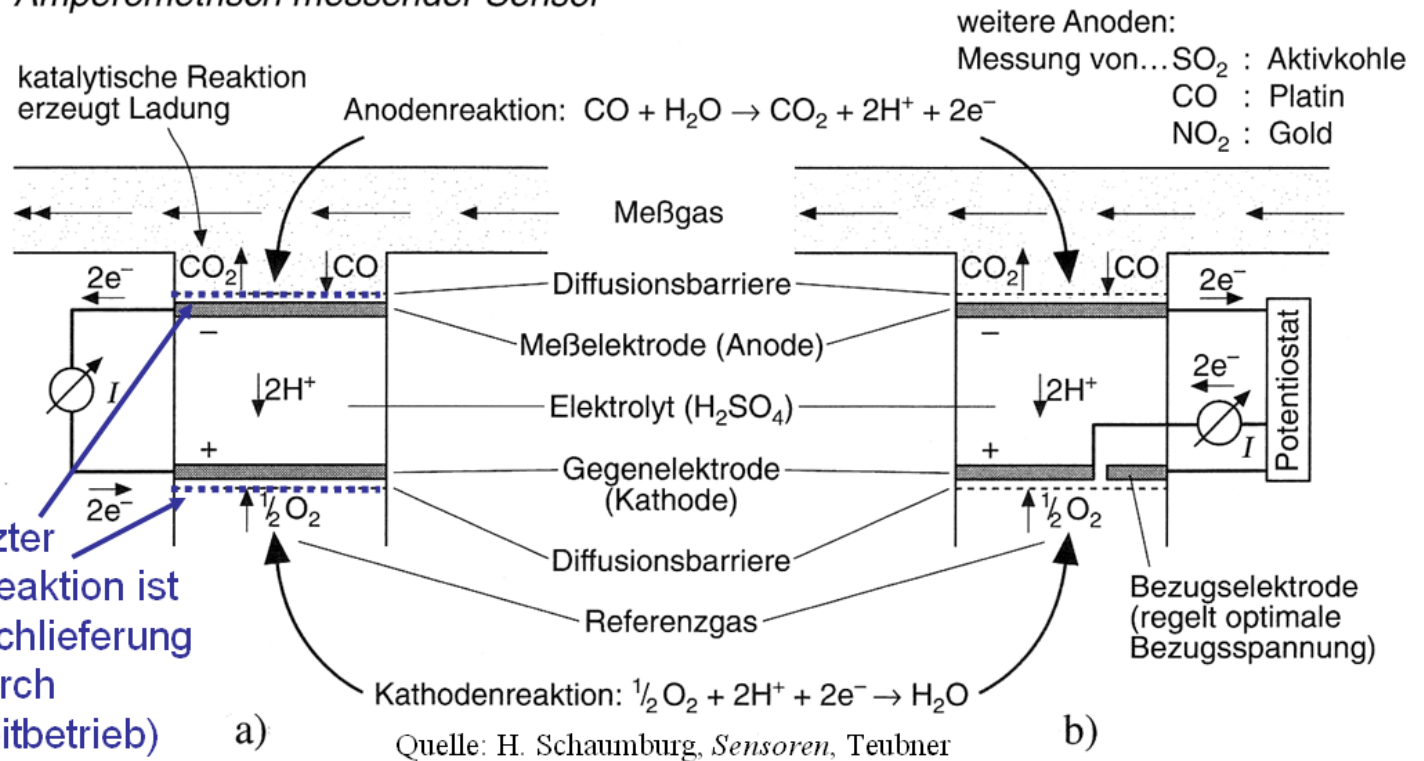
- Gase ionisieren an der Messelektrode, Elektrolyt im Sensorinneren leitet die Ionen durch den Sensor, der entstehende Ionenstrom wird gemessen.
- Selektivität einstellbar durch Elektrolyt, Material der Messelektrode, Potenzial

Amperometrisch messender Sensor



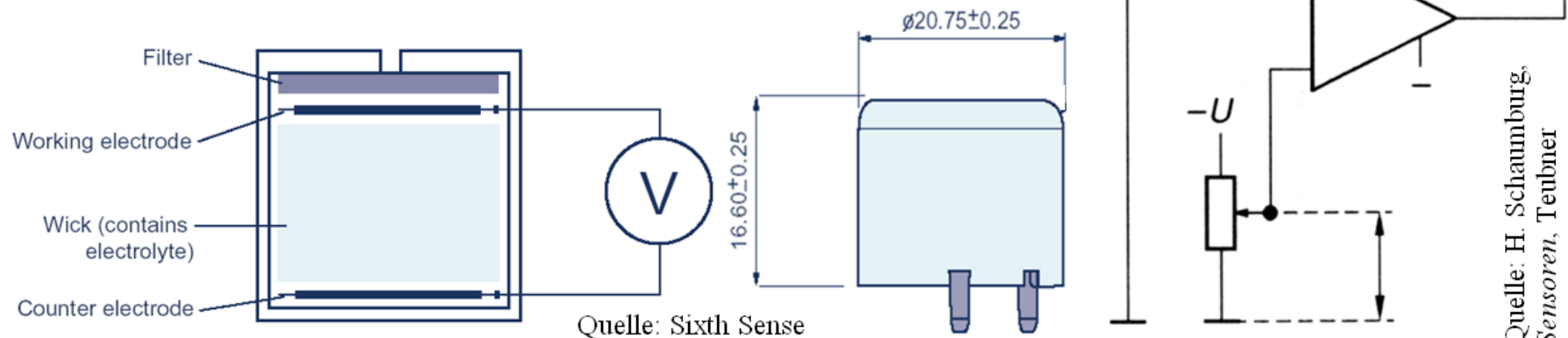
Quelle: City Technology Ltd.

diffusionsbegrenzter Gaszutritt, d.h. Reaktion ist limitiert durch Nachlieferung des Gases (dadurch stabilerer Langzeitbetrieb)



7. Implementation, packages

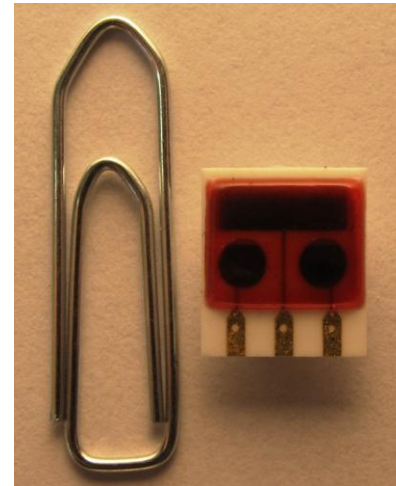
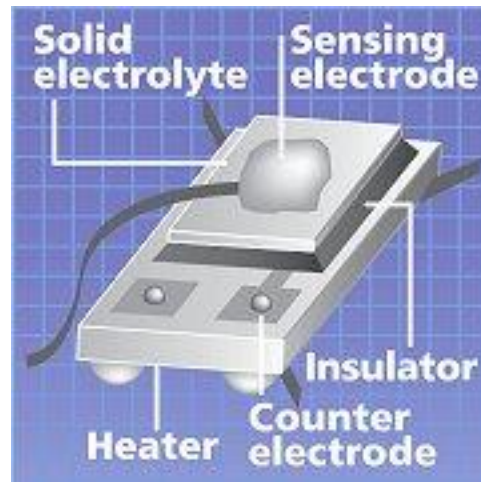
- Durch einen Potentiostaten wird die Spannung zwischen Mess- und Gegenelektrode konstant gehalten, die Referenzelektrode dient als Bezugspotenzial.
- Der Strom ist dann proportional zur Gaskonzentration.
- Einfachere Zellen (unten) arbeiten mit nur zwei Elektroden (Verzicht auf Referenzelektrode), dadurch etwas weniger Temperatur-stabil, aber preiswerter und kompakter.



Quelle: H. Schaumburg,
Sensoren, Teubner

8. Outlook

Electrochemical cell with polymeric electrolyte



Quelle: Figaro

Advantage: solid electrolyte (no aggressive liquids that can spill out)

Drawback: very sensitive to dirt